
TECHNICAL DATA SHEET

KS325 ALKYTAN HB MONOCOAT, SG

DESCRIPTION

Product Description	High build, one component, air-drying, zinc phosphate containing anticorrosive matt paint based on modified alkyd resins. KS325 Alkytan HB Topcoat is used as a semi-gloss anticorrosive primer for protection of steel in urban and industrial atmospheres.
Intended Use	<ul style="list-style-type: none">• Can be used as an anticorrosive monolayer for protection of steel in urban and industrial atmospheres.
Characteristic Properties	<ul style="list-style-type: none">• Short handling time

PRODUCT PROPERTIES

Color	Range of shades upon request
Gloss Level	Semi Gloss (>60 gloss)
Mixing Ratio	Material is supplied in one container. Base = KS325 Thinner = TN6080 / TN6020 : 5-10 % by volume (depends on app. condition)
Solids (by volume)	54-58 %
Suggested Thickness	60±10 microns dry film
Theoretical Coverage	Approximately 9.3 m ² /L (60 microns dry film) The practical coverage depends on the factors, such as shape of the construction, roughness of the substrate, method and conditions of application. A guideline for spraying is: Large areas: Approx. 70% of the theoretical coverage. Small areas: Approx. 50% of the theoretical coverage.
Application Method	Airless spray / Air mix

STORAGE AND SAFETY INFORMATION

Storage	Store in a well ventilated and dry conditions at temperatures between 10 - 40°C. The packaging should not be exposed to direct sunlight. The shelf lives of the product (base) is at least 12 months in unbroken original package, under mentioned storage conditions.
Warnings	See label for precautions. The user of this product is required to comply with the national statutory regulations for health, safety during transportation and at work and waste disposal. See the MSDS for detailed information.

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APPLICATION INFORMATION

Surface Preparation

Performance of this product depends upon the degree of surface preparation.

- All surfaces to be coated should be completely clean, dry and free from contamination. (SSPC SP-1).
- Minimum ISO 8501-1: 2007 Sa2^{1/2} or SSPC SP-10 / Nace No:2 cleaning grade is recommended using abrasive media suitable to achieve a sharp and angular surface profile.
- All irregularities, burrs, slivers, slag and spatter on welds, sharp edges and corners shall conform to minimum grade P2 (ISO 8501-3).

Application Conditions

Ambient temperature shall be above 5°C and relative humidity shall be below 85%. Surface temperature shall be a minimum of 3°C above the dew point. Adequate ventilation shall be provided in confined spaces to ensure proper drying. Ideal application temperature is 5°C - 40°C at 65% RH.

Product Preparation

Material is supplied in one container.
Base = KS325

-Stir Base part with power agitator well before application.

Application Method, 20°C

Equipment	Airless Spray / Air mix
Thinner	TN6080 / TN6020
Dilution	5-10 % by volume
Nozzle Pressure	Not less than 15 MPa
Nozzle Size	0.015 - 0.021"

Drying Time, %65 RH (for 60 microns DFT)

Surface Temperature	5°C	10°C	20°C	40°C
Touch Dry	2.5 hours	<1 hour	30 minutes	<30 minutes
Hard Dry	10 hours	4 hours	1 hour	<1 hour
Overcoating Interval, Minimum	10 hours	4 hours	1 hour	<1 hour

Packaging

	Volume (litres)	Size of containers (litres)
Base =	20	25

The effectiveness of our systems is based on many years' practical experience and laboratory research. We guarantee that the quality of the work performed in accordance with our systems meets the Kansai Altan standards, provided that our instructions are followed carefully and the work is performed in accordance with the requirements as to good craftsmanship. We decline any responsibility, if the final result is affected by factors beyond our control. The customer has to determine the suitability of the delivered products for the intended application by using the means which normally are at his/her disposal.

Issue Date : 29/11/2018 (It is the user's responsibility to check that this sheet is up to date)
Reference No : TDS / KS325/ 00